

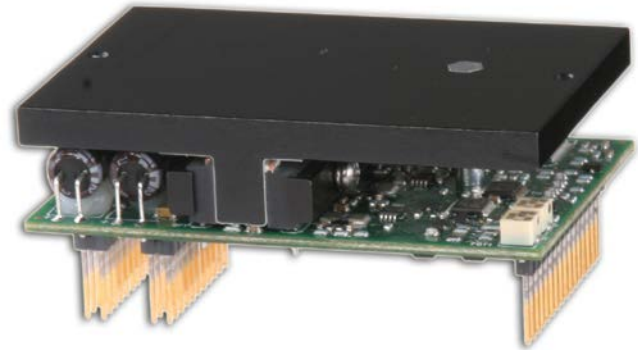
Description

The AZBH25A20 PWM servo drive is designed to drive brushless DC motors at a high switching frequency. To increase system reliability and to reduce cabling costs, the drive is designed for direct integration into your PCB. The AZBH25A20 is fully protected against over-voltage, under-voltage, over-current, over-heating, invalid commutation, and short-circuits. A single digital output indicates operating status. The drive interfaces with digital controllers that have analog +/- 10V output. The AZBH25A20 can utilize either Hall Sensor or Tachometer feedback for velocity control. This servo drive requires only a single unregulated isolated DC power supply, and is fully RoHS (Reduction of Hazardous Substances) compliant.

See Part Numbering Information on last page of datasheet for additional ordering options.

Power Range

Peak Current	25 A
Continuous Current	12.5 A
Supply Voltage	40 - 175 VDC



Features

- ▲ Four Quadrant Regenerative Operation
- ▲ Direct Board-to-Board Integration
- ▲ Lightweight
- ▲ High Switching Frequency
- ▲ High Performance Thermal Dissipation
- ▲ Differential Input Command
- ▲ Digital Fault Output Monitor
- ▲ Wide Supply Voltage Range
- ▲ Hall Velocity Mode
- ▲ Current Monitor Output
- ▲ Compact Size
- ▲ High Power Density

HARDWARE PROTECTION

- Under-Voltage
- Over-Voltage
- Over-Current
- Over-Temperature
- Short-circuit (phase-phase)
- Short-circuit (phase-ground)

INPUTS/OUTPUTS

- Digital Fault Output
- Digital Inhibit Input
- Analog Current Monitor
- Analog Command Input
- Analog Current Reference

COMMUTATION

- Trapezoidal

FEEDBACK SUPPORTED

- Hall Sensors
- Tachometer (± 60 VDC)

MODES OF OPERATION

- Current
- Duty Cycle (Open Loop)
- Hall Velocity
- Tachometer Velocity

MOTORS SUPPORTED

- Three Phase (Brushless)
- Single Phase (Brushed, Voice Coil, Inductive Load)

COMMAND SOURCE

- ± 10 V Analog

COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS

HARDWARE SETTINGS

Switch Functions

Switch	Description	Setting	
		On	Off
1	Duty Cycle mode selector. Activates internal PWM feedback.	Duty Cycle mode	Other modes
2	Activate velocity feedback or monitor. For Hall Velocity mode, activates feedback. For Current mode, activates velocity monitor.	Active	Inactive
3	Current mode selector.	Current mode	Other modes
4	Velocity feedback polarity for Hall Velocity mode. Changes the polarity of the internal feedback signal and the velocity monitor output signal. Inversion of the feedback polarity may be required to prevent a motor run-away condition.	Standard	Inverted

Mode Selection Table

	SW1	SW2	SW3
CURRENT	OFF	ON	ON
DUTY CYCLE	ON	OFF	OFF
HALL VELOCITY*	OFF	ON	OFF
TACHOMETER VELOCITY	OFF	OFF	OFF

*NOTE: See details of switch 4 for further Hall Velocity configuration information.

Jumper Settings

Jumpers are SMT, 0 ohm resistors located on the underside of the drive PCB. By default, the drive is configured with the jumpers installed. Typical drive operation will not require the jumpers to be removed. Please contact the factory before jumper removal.

Jumper	Description	Configuration	
		Not Installed	Installed
JE1	Inhibit logic. Sets the logic level of inhibit pins. Labeled JE1 on the PCB of the drive.	Low Enable	Low Inhibit
JE2	Hall sensor phasing. Selects 120 or 60 degree commutation phasing. Labeled JE2 on the PCB of the drive.	60 degree	120 degree

Potentiometer Functions

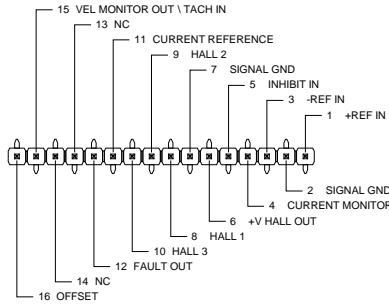
Potentiometers are located between the PCB and the drive baseplate, and are accessible from the side. Potentiometers are approximately linear and have 12 active turns with 1 inactive turn on each end.

Potentiometer	Description	Turning CW
1	Loop gain adjustment for duty cycle / velocity modes. Turn this pot fully CCW in current mode. Located closest to the corner of the PCB.	Increases gain
2	Offset. Used to adjust any imbalance in the input signal or in the amplifier. Located furthest from the corner of the PCB.	Adjusts offset in negative direction

MECHANICAL INFORMATION

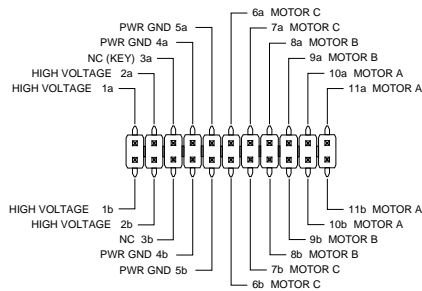
P1 - Signal Connector

Connector Information		16-pin, 2.54 mm spaced header
Mating Connector	Details	Samtec: BCS-116-L-S-PE
	Included with Drive	No



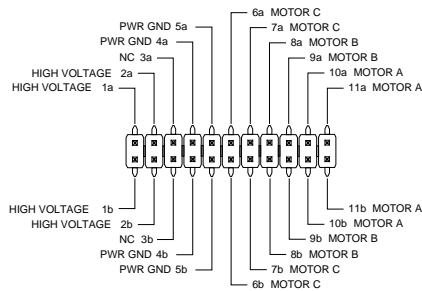
P2 - Power Connector

Connector Information		22-pin, 2.54 mm spaced, dual-row header
Mating Connector	Details	Samtec: SSM-111-L-DV
	Included with Drive	No

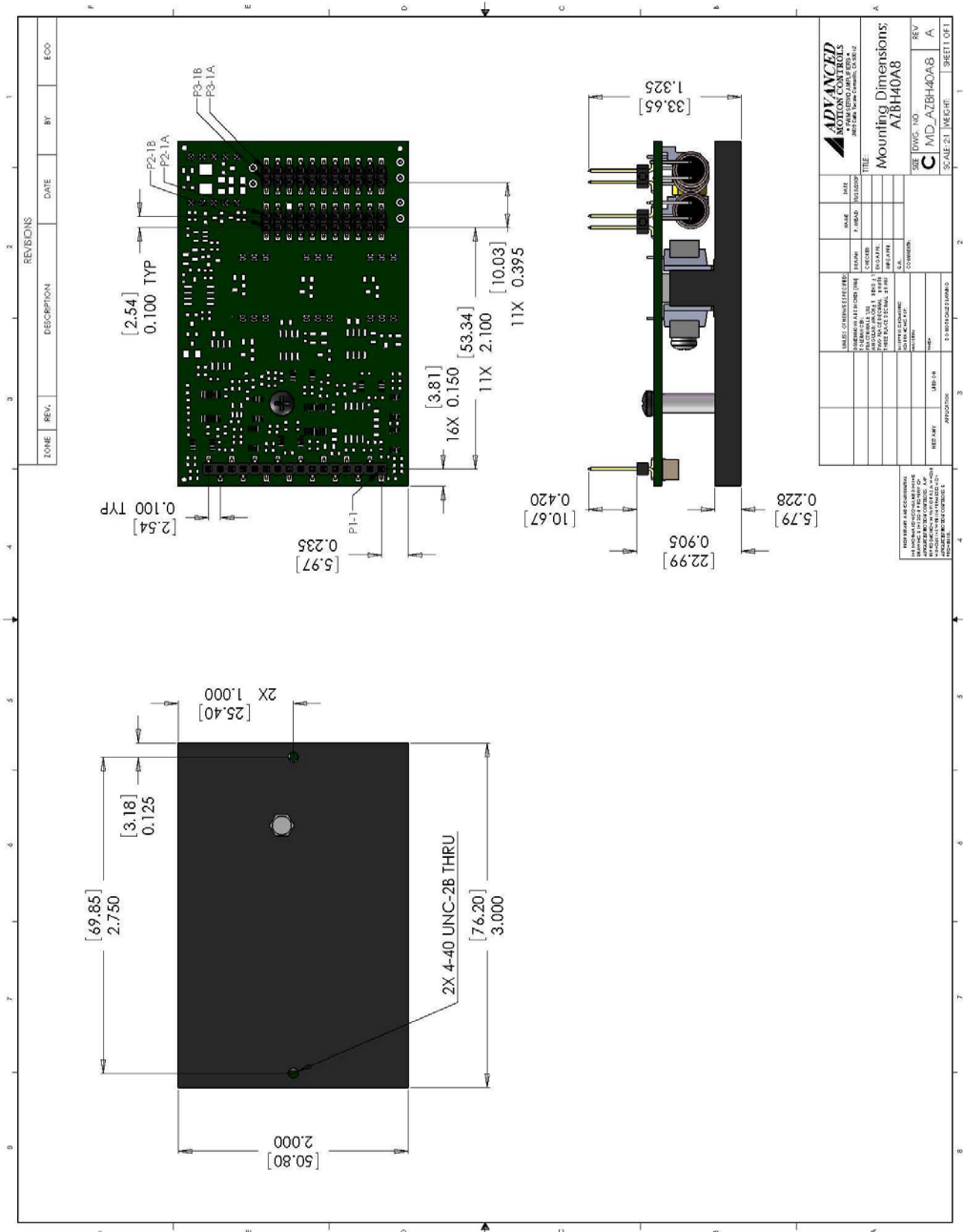


P3 - Power Connector

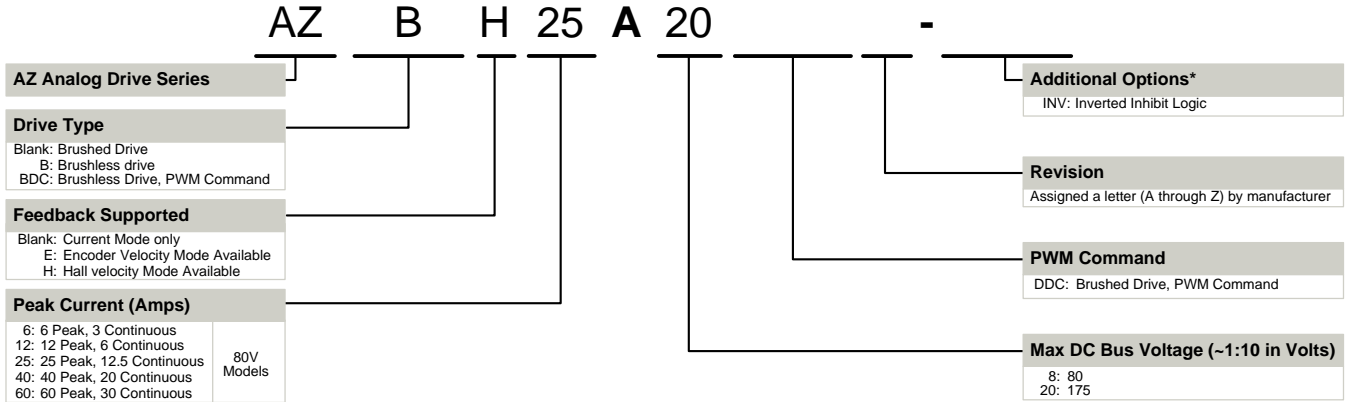
Connector Information		22-pin, 2.54 mm spaced, dual-row header
Mating Connector	Details	Samtec: SSM-111-L-DV
	Included with Drive	No



MOUNTING DIMENSIONS



PART NUMBERING INFORMATION



*Options available for orders with sufficient volume.
Contact **ADVANCED** Motion Controls for more information.

ADVANCED Motion Controls AZ series of servo drives are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

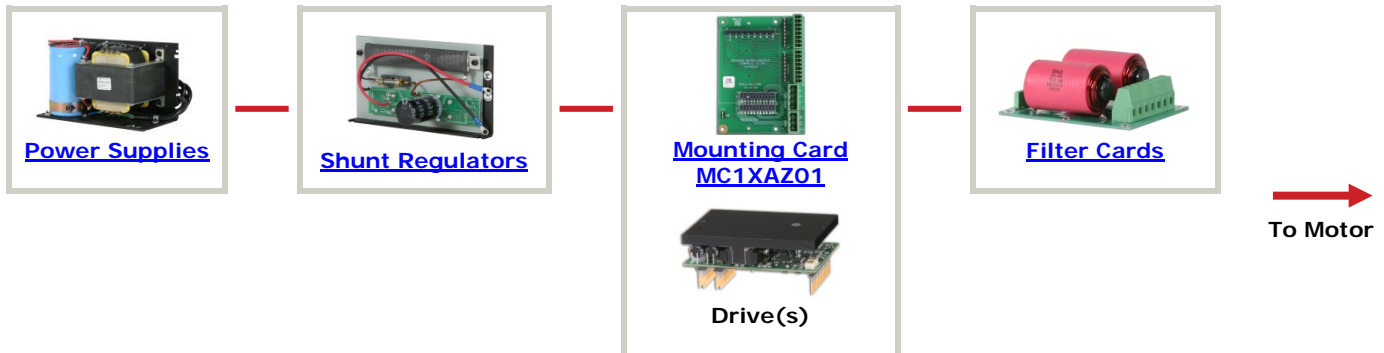
Examples of Modifications and Customized Products

- ▲ Integration of Drive into Motor Housing
- ▲ Mount OEM PCB onto Drive Without Cables
- ▲ Multi-axis Configuration for Compact System
- ▲ Custom PCB and Baseplate for Optimized Footprint
- ▲ RTV/Epoxy Components for High Vibration
- ▲ OEM Specified Connectors for Instant Compatibility
- ▲ OEM Specified Silkscreen for Custom Appearance
- ▲ Increased Thermal Limits for High Temp. Operation
- ▲ Integrate OEM Circuitry onto Drive PCB
- ▲ Custom Control Loop Tuned to Motor Characteristics
- ▲ Custom I/O Interface for System Compatibility
- ▲ Preset Switches and Pots to Reduce User Setup
- ▲ Optimized Switching Frequency
- ▲ Ramped Velocity Command for Smooth Acceleration
- ▲ Remove Unused Features to Reduce OEM Cost
- ▲ Application Specific Current and Voltage Limits

Feel free to contact Applications Engineering for further information and details.

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.