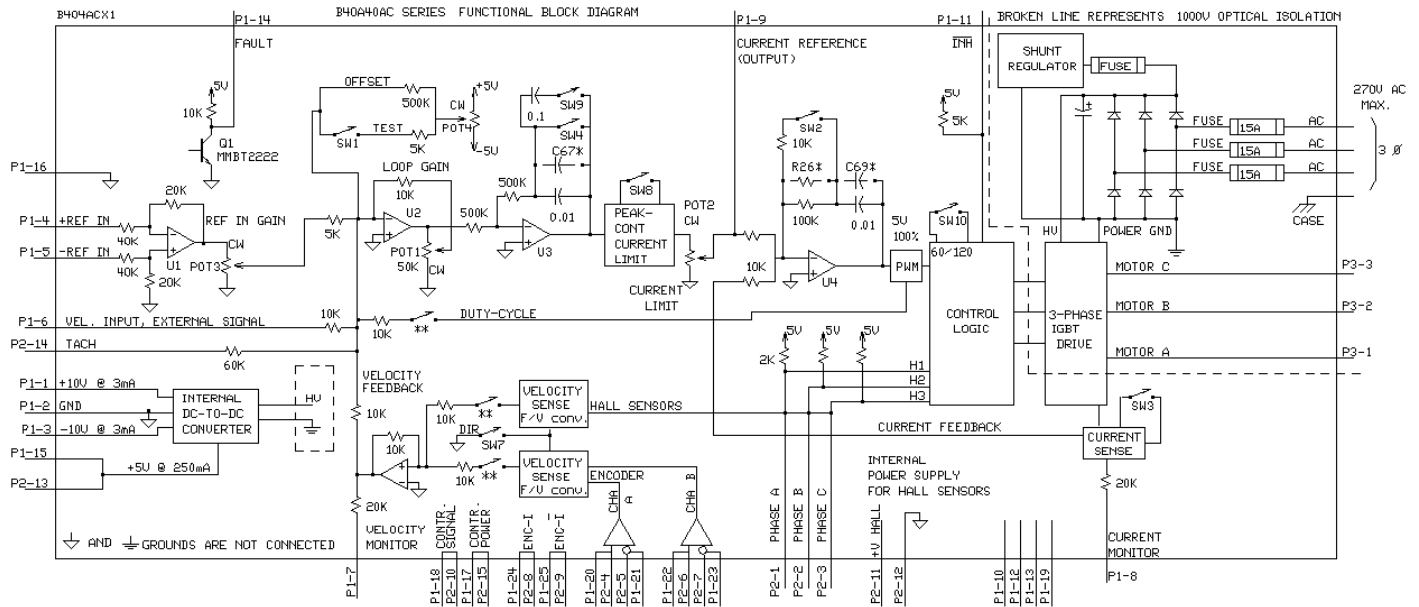




**BLOCK DIAGRAM**






MODE SELECTION

	SW2	SW4	SW5	SW6	ENC	TACH
CURRENT MODE	ON	ON	OFF	OFF	NC	NC
HALL VELOCITY	ON	OFF	OFF	ON	NC	NC
ENCODER VELOCITY	ON	OFF	ON	ON	CONN	NC
DUTY CYCLE MODE	ON	OFF	ON	OFF	NC	NC
EXTERNAL VELOCITY	ON	OFF	OFF	OFF	NC	CONN

NC-NOT CONNECTED, CONN-CONNECTED

LED GREEN - NORMAL OPERATION, LED RED- FAULT  
 RECOMMENDED SETTING FOR CURRENT MODE - POT1 FULLY CCW, POT3 FULLY CW  
 AMPLIFIERS ARE SHIPPED IN CURRENT MODE WITH MAXIMUM CURRENT SETTINGS  
 SW9 MUST BE ON FOR PROPER OPERATION IN HALL VELOCITY MODE  
 FOR OTHER SWITCH FUNCTIONS SEE SWITCH DESCRIPTION  
 † OPTIONAL USER INSTALLED THROUGH HOLE COMPONENTS  
 \*\* THESE MODE FUNCTIONS ARE CONTROLLED BY COMBINATIONS OF SW5 AND SW6.

**Information on Approvals and Compliances**

	<p>US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.</p>
	<p>Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock.</p>
	<p>RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.</p>

**SPECIFICATIONS**

Power Specifications		
Description	Units	Value
AC Supply Voltage Range	VAC	45 - 265
DC Supply Voltage Range	VDC	60 - 400
DC Bus Over Voltage Limit	VDC	420
Maximum Peak Output Current <sup>1</sup>	A	40
Maximum Continuous Output Current	A	20
Maximum Continuous Output Power	W	7600
Maximum Power Dissipation at Continuous Current	W	400
Internal Bus Capacitance	µF	2970
Internal Shunt Resistance	Ω	20
Internal Shunt Resistor Power Rating	W	100
Internal Shunt Resistor Turn-on Voltage	VDC	390
Minimum Load Inductance (Line-To-Line) <sup>2</sup>	µH	600
Low Voltage Supply Outputs	-	±10 VDC (3 mA), +5 VDC (250 mA), +6 VDC (30 mA)
Switching Frequency	kHz	20
Shunt Fuse	A	3
Bus Fuse	A	15
Control Specifications		
Description	Units	Value
Command Sources	-	±10 V Analog
Feedback Supported	-	Halls, Incremental Encoder, Tachometer (±60 VDC)
Commutation Methods	-	Trapezoidal
Modes of Operation	-	Current, Hall Velocity, Duty Cycle, Velocity
Motors Supported	-	Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)
Hardware Protection	-	Invalid Commutation Feedback, Over Current, Over Temperature, Over Voltage, Short Circuit (Phase-Phase & Phase-Ground)
Primary I/O Logic Level	-	5V TTL
Internal Shunt Regulator	-	Yes
Internal Shunt Resistor	-	Yes
Mechanical Specifications		
Description	Units	Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL
Size (H x W x D)	mm (in)	234.7 x 163.7 x 114.2 (9.2 x 6.4 x 4.5)
Weight	g (oz)	3100 (109.3)
Heatsink (Base) Temperature Range <sup>3</sup>	°C (°F)	0 - 65 (32 - 149)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Form Factor	-	Panel Mount
P1 Connector	-	25-pin, female D-sub
P2 Connector	-	15-pin, female D-sub
P3 Connector	-	3-contact, 11.10 mm spaced, tri-barrier terminal block
P4 Connector	-	4-contact, 11.10 mm spaced, tri-barrier terminal block

**Notes**

1. Maximum duration of peak current is ~2 seconds. Peak RMS value must not exceed continuous current rating of the drive.
2. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
3. Additional cooling and/or heatsink may be required to achieve rated performance.

**PIN FUNCTIONS**

P1 - Signal Connector			
Pin	Name	Description / Notes	I/O
1	+10V 3mA OUT	±10 V @ 3 mA low power supply for customer use. Short circuit protected. Reference ground common with signal ground.	O
2	SIGNAL GND		SGND
3	-10V 3mA OUT		O
4	+REF IN	Differential Reference Input (±10 V Operating Range, ±15 V Maximum Input)	I
5	-REF IN		I
6	VEL INPUT	Single ended reference input for external velocity signal, range ±10 V (maximum ±15 V).	I
7	VEL MONITOR OUT	Velocity Monitor. Analog output proportional to motor speed. In Encoder Velocity mode, output is proportional to the encoder line frequency. In Hall Velocity mode, output is proportional to the electrical cycle frequency. Encoder Velocity scaling is 25 kHz/V. Hall Velocity scaling is 100 Hz/V.	O
8	CURR MONITOR OUT	Current Monitor. Analog output signal proportional to the actual current output. Scaling is 5.7 A/V by default but may be reduced to half this value by setting DIP switch SW-3 to OFF (see Hardware Settings section below). Measure relative to signal ground.	O
9	CURR REF OUT	Measures the command signal to the internal current-loop. This pin has a maximum output of ±7.25 V when the drive outputs maximum peak current. Measure relative to signal ground.	O
10	RESERVED	Reserved	-
11	INHIBIT IN	TTL level (+5 V) inhibit/enable input. Leave open to enable drive. Pull to ground to inhibit drive. Inhibit turns off all power devices.	I
12	RESERVED	Reserved	-
13	RESERVED	Reserved	-
14	FAULT OUT	TTL level (+5 V) output becomes high when power devices are disabled due to at least one of the following conditions: inhibit, invalid Hall state, output short circuit, over voltage, over temperature, power-up reset.	O
15	+5V @ 250mA	±5 V @ 250 mA low power supply for customer use. Short circuit protected. Referenced to signal ground.	O
16	SIGNAL GND	Signal Ground	SGND
17	CTLR POWER	Controller Power. Pass-through to Port 2 (P2) for customer use.	I/O
18	CTLR SIGNAL	User Controller Signal. Pass-through to Port 2 (P2) for customer use.	I/O
19	RESERVED	Reserved	-
20	ENC CH A+	Differential Encoder Channel A Output. Pass-through from Port 2 (P2).	O
21	ENC CH A-		O
22	ENC CH B+	Differential Encoder Channel B Output. Pass-through from Port 2 (P2).	O
23	ENC CH B-		O
24	INDEX+	Differential Encoder Index Output. Pass-through from Port 2 (P2).	O
25	INDEX-		O

P2 - Feedback Connector			
Pin	Name	Description / Notes	I/O
1	HALL 1	Single-ended Hall/Commutation Sensor Inputs (+5 V logic level)	I
2	HALL 2		I
3	HALL 3		I
4	ENC. CH. A+	Differential Encoder Channel A Input (+5 V Logic Level)	I
5	ENC. CH. A-		I
6	ENC. CH. B+	Differential Encoder Channel B Input (+5 V Logic Level)	I
7	ENC. CH. B-		I
8	INDEX+	Differential Encoder Index Input (+5 V Logic Level)	I
9	INDEX-		I
10	CTLR SIGNAL	User Controller Signal. Pass-through to Port 1 (P1) for customer use.	I/O
11	+V HALL OUT	Low Power Supply For Hall Sensors (+6 V @ 30 mA). Referenced to signal ground. Short circuit protected.	O
12	GND	Signal Ground	SGND
13	+5V @ 250mA	±5 V @ 250 mA low power supply for customer use. Short circuit protected. Referenced to signal ground.	O
14	TACH	Negative Tachometer Input (Maximum ±60 V). Use signal ground for positive input.	I
15	CTLR POWER	Controller Power. Pass-through to Port 1 (P1) for customer use.	I/O

P3 - Motor Power Connector			
Pin	Name	Description / Notes	I/O
1	MOTOR A	Motor Phase A	O
2	MOTOR B	Motor Phase B	O
3	MOTOR C	Motor Phase C	O

**P4 - AC Power Connector**

Pin	Name	Description / Notes	I/O
1	AC1	AC Supply Input (Single Or Three Phase)	I
2	AC2		I
3	AC3		I
4	CASE GND	Case Ground	PE

## HARDWARE SETTINGS

### Switch Functions

Switch	Description	Setting	
		On	Off
1	Test/Offset. Switches the function of the Test/Offset pot between an on-board command input for testing or a command offset adjustment. OFF by default.	Test	Offset
2	Current loop proportional gain adjustment. ON by default.	Decrease	Increase
3	Current scaling. When OFF, increases sensitivity of current sense thus reducing both peak and continuous current limit by 50%. The scaling of the current monitor output signal becomes ½ its ordinary value when this switch is OFF.	Full-current	Half-current
4	Outer loop integration. Activates or deactivates integration. ON, by default, for current mode and OFF for other modes.	Inactive	Active
5	Mode selection. See mode selection table below.	-	-
6	Mode selection. See mode selection table below.	-	-
7	Velocity feedback polarity. Changes the polarity of the internal feedback signal and the velocity monitor output signal. Inversion of the feedback polarity may be required to prevent a motor run-away condition.	Standard	Inverted
8	Current ratio. Used to set continuous-to-peak current ratio. Default is ON.	Cont./Peak Ratio = 50%	Cont./Peak Ratio = 25%
9	Outer loop integral gain adjustment. It is recommended to leave this switch OFF for most applications, but ON for Hall Velocity Mode.	Decrease	Increase
10	Hall sensor phasing. Selects 120°/60° commutation phasing. ON by default.	120°	60°

### Mode Selection Table

	SW4	SW5	SW6	Encoder	Tachometer
CURRENT	ON	OFF	OFF	Not Connected	Not Connected
DUTY CYCLE	OFF	ON	OFF	Not Connected	Not Connected
HALL VELOCITY*	OFF	OFF	ON	Not Connected	Not Connected
ENCODER VELOCITY*	OFF	ON	ON	Connected	Not Connected
TACHOMETER VELOCITY	OFF	OFF	OFF	Not Connected	Connected
EXTERNAL VELOCITY	OFF	OFF	OFF	Not Connected	Not Connected

\*NOTE: See details of switch 7 for further Hall/Encoder Velocity configuration information.

### Potentiometer Functions

Potentiometer	Description	Turning CW
1	Loop gain adjustment for duty cycle / velocity modes. Turn this pot fully CCW in current mode.	Increases gain
2	Current limit. It adjusts both continuous and peak current limit while maintaining their ratio.	Increases limit
3	Reference gain. Adjusts the ratio between input signal and output variables (voltage, current, or velocity).	Increases gain
4	Offset / Test. Used to adjust any imbalance in the input signal or in the amplifier. Can also be used as an on-board signal source for testing purposes.	Adjusts offset in negative direction

Note: Potentiometers are approximately linear and have 12 active turns with 1 inactive turn on each end.

**Through-hole Components<sup>†</sup>**

Location	Description
C67*	Velocity Loop Integrator. Through-hole capacitor that can be added for more precise velocity loop tuning. See section below on Tuning with Through-hole components for more details.
C69*	Current Loop Integrator. Through-hole capacitor that can be added for more precise current loop tuning. See section below on Tuning with Through-hole components for more details.
R26*	Current Loop Proportional Gain. Through-hole resistor that can be added for more precise current loop tuning. See section below on Tuning with Through-hole components for more details.

*Tuning With Through-hole Components*

In general, the drive will not need to be further tuned with through-hole components. However, for applications requiring more precise tuning than what is offered by the potentiometers and dipswitches, the drive can be manually modified with through-hole resistors and capacitors as denoted in the above table. By default, the through-hole locations are not populated when the drive is shipped. Before attempting to add through-hole components to the board, consult the section on loop tuning in the installation notes on the manufacturer's website. Some general rules of thumb to follow when adding through-hole components are:

- A larger resistor value will increase the proportional gain, and therefore create a faster response time.
- A larger capacitor value will increase the integration time, and therefore create a slower response time.

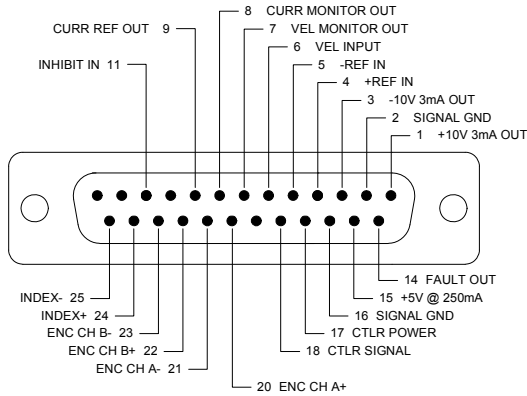
Proper tuning using the through-hole components will require careful observation of the loop response on a digital oscilloscope to find the optimal through-hole component values for the specific application.

**<sup>†</sup>Note: Damage done to the drive while performing these modifications will void the warranty.**

**MECHANICAL INFORMATION**

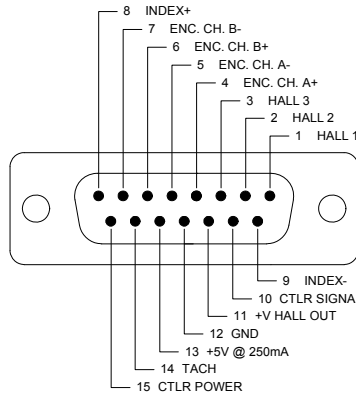
**P1 - Signal Connector**

Connector Information		25-pin, female D-sub
Mating Connector	Details	TYCO: Plug P/N 5205208-1; Housing P/N 5745173-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)
	Included with Drive	No



**P2 - Feedback Connector**

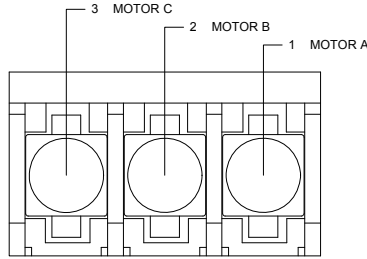
Connector Information		15-pin, female D-sub
Mating Connector	Details	TYCO: Plug P/N 205206-3; Housing P/N 5745172-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)
	Included with Drive	No





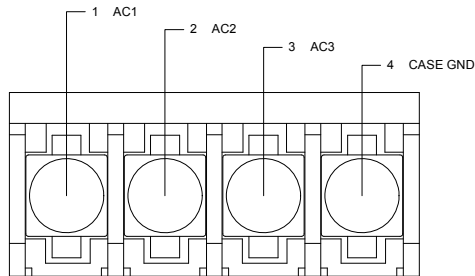
**P3 - Motor Power Connector**

Connector Information		3-contact, 11.10 mm spaced, tri-barrier terminal block
Mating Connector	Details	Not applicable
	Included with Drive	Not applicable

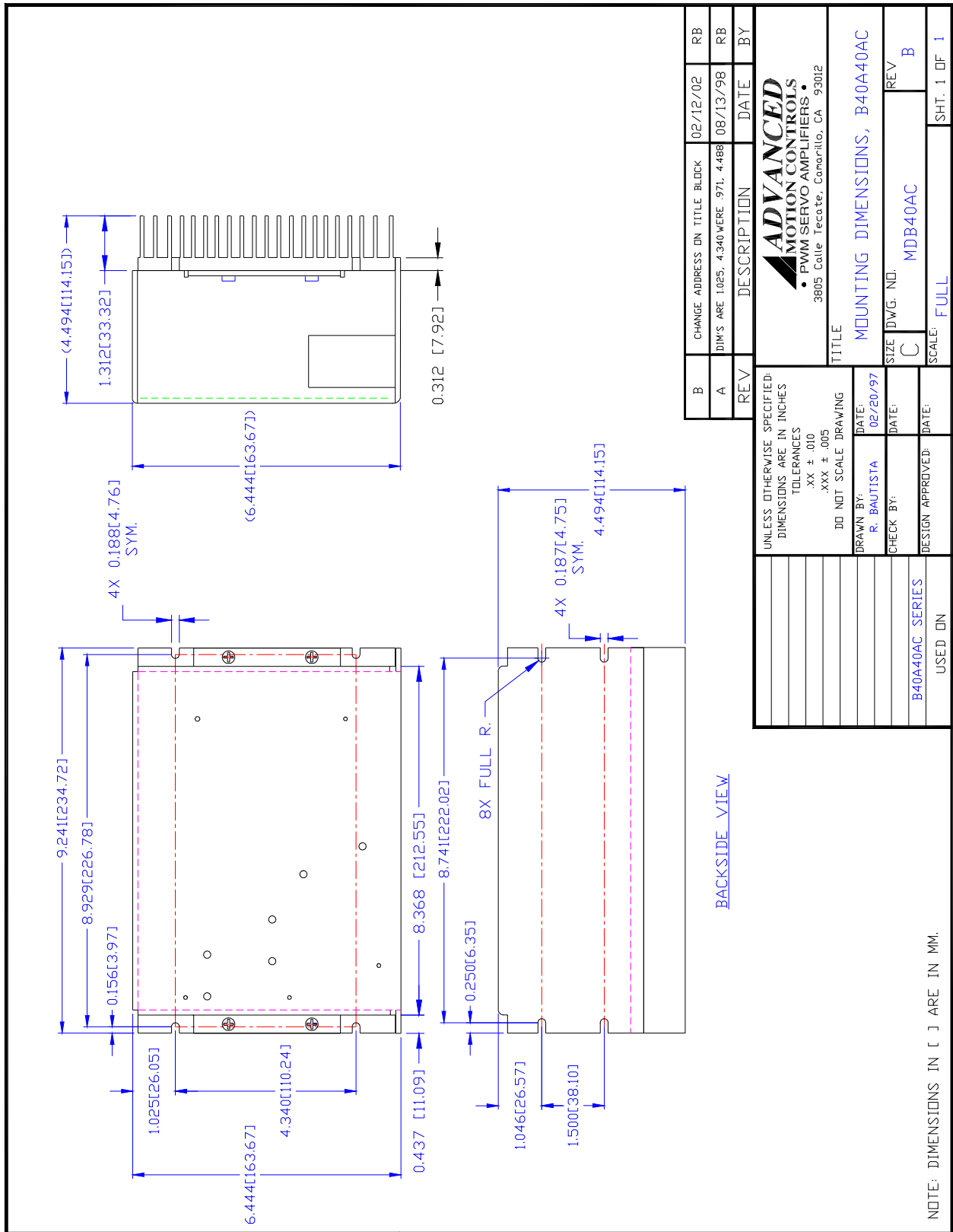


**P4 - AC Power Connector**

Connector Information		4-contact, 11.10 mm spaced, tri-barrier terminal block
Mating Connector	Details	Not applicable
	Included with Drive	Not applicable

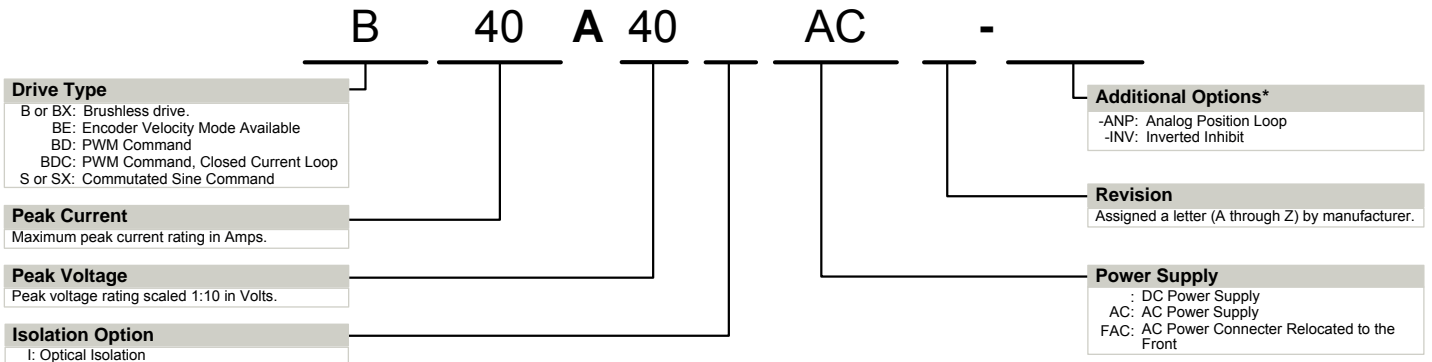


**MOUNTING DIMENSIONS**



B	CHANGE ADDRESS ON TITLE BLOCK	02/12/02	RB
A	DIMS ARE 1.025, 4.340 WERE .971, 4.488	08/13/98	RB
REV	DESCRIPTION	DATE	BY
<p><b>ADVANCED MOTION CONTROLS</b> • PWM SERVO AMPLIFIERS • 3805 Calle Tecate, Camarillo, CA 93012</p>			
TITLE			
MOUNTING DIMENSIONS, B40A40AC			
SIZE	DWG. NO.	REV	B
C	MDB40AC		
SCALE:	FULL	SHT. 1	DF 1
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES			
TOLERANCES			
.XX ± .010			
.XXX ± .005			
DO NOT SCALE DRAWING			
DRAWN BY:	DATE:	02/20/97	
R. BAUTISTA			
CHECK BY:	DATE:		
DESIGN APPROVED:	DATE:		
B40A40AC SERIES			
USED IN			

**PART NUMBERING INFORMATION**



\* Options available for orders with sufficient volume. Contact *ADVANCED* Motion Controls for more information.  
 \*\* Isolation comes standard on all AC supply drives and most DC supply drives 200V and above. Consult selection tables of the website or drive datasheet block diagram to see if isolation is included.

*ADVANCED* Motion Controls analog series of servo drives are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

*ADVANCED* Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, *ADVANCED* Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

**Examples of Modifications and Customized Products**

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>▲ Integration of Drive into Motor Housing</li> <li>▲ Mount OEM PCB onto Drive Without Cables</li> <li>▲ Multi-axis Configuration for Compact System</li> <li>▲ Custom PCB and Baseplate for Optimized Footprint</li> <li>▲ RTV/Epoxy Components for High Vibration</li> <li>▲ OEM Specified Connectors for Instant Compatibility</li> <li>▲ OEM Specified Silkscreen for Custom Appearance</li> <li>▲ Increased Thermal Limits for High Temp. Operation</li> </ul> | <ul style="list-style-type: none"> <li>▲ Integrate OEM Circuitry onto Drive PCB</li> <li>▲ Custom Control Loop Tuned to Motor Characteristics</li> <li>▲ Custom I/O Interface for System Compatibility</li> <li>▲ Preset Switches and Pots to Reduce User Setup</li> <li>▲ Optimized Switching Frequency</li> <li>▲ Ramped Velocity Command for Smooth Acceleration</li> <li>▲ Remove Unused Features to Reduce OEM Cost</li> <li>▲ Application Specific Current and Voltage Limits</li> </ul> |
|---|--|

Feel free to contact Applications Engineering for further information and details.

**Available Accessories**

*ADVANCED* Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit [www.a-m-c.com](http://www.a-m-c.com) to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.