

HARDWARE SETTINGS

Switch Functions

SW1			
Switch	Description	Setting	
		On	Off
1	Test/Offset. Switches the function of the Test/Offset pot between an on-board command input for testing or a command offset adjustment. OFF by default.	Test	Offset
2	Current loop proportional gain adjustment. ON by default.	Decrease	Increase
3	Current scaling. When OFF, increases sensitivity of current sense thus reducing both peak and continuous current limit by 50%. The scaling of the current monitor output signal becomes ½ its ordinary value when this switch is OFF.	Full-current	Half-current
4	Outer loop integration. Activates or deactivates integration. ON, by default, for current mode and OFF for other modes.	Inactive	Active
5	Mode selection. See mode selection table below.	-	-
6	Mode selection. See mode selection table below.	-	-
7	Velocity feedback polarity. Changes the polarity of the internal feedback signal and the velocity monitor output signal. Inversion of the feedback polarity may be required to prevent a motor run-away condition.	Standard	Inverted
8	Current ratio. Used to set continuous-to-peak current ratio. Default is ON.	Cont./Peak Ratio = 50%	Cont./Peak Ratio = 25%
9	Outer loop integral gain adjustment. It is recommended to leave this switch OFF for most applications, but ON for Hall Velocity Mode.	Decrease	Increase
10	Hall sensor phasing. Selects 120°/60° commutation phasing. ON by default.	120°	60°

SW2			
Switch	Description	Setting	
		On	Off
1	Mode selection. See mode selection table below.	-	-
2	Mode selection. See mode selection table below.	-	-
3	Inhibit logic. Sets the logic level of inhibit pins.	Active Low	Active High
4	Sets whether or not the inhibit input activates the fault output.	Inhibit In = Fault Out	Inhibit In ≠ Fault Out
5	Fault logic. Sets the logic level of fault output.	Active High	Active Low
6	Sets whether or not the fault output should latch. When non-latching, the fault output clears as soon as all fault conditions are released. When latching, the fault output clears only once all fault conditions have been released and the drive is either power cycled or the inhibit input is toggled.	Non-latching Faults	Latching Faults

Mode Selection Table

	SW1-4	SW1-5	SW1-6	SW2-1	SW2-2	Encoder	Tachometer
CURRENT	ON	OFF	OFF	-	-	Not Connected	Not Connected
DUTY CYCLE	OFF	ON	OFF	-	-	Not Connected	Not Connected
HALL VELOCITY*	OFF	OFF	ON	OFF	ON	Not Connected	Not Connected
ENCODER VELOCITY*	OFF	OFF	ON	ON	OFF	Connected	Not Connected
TACHOMETER	OFF	OFF	OFF	-	-	Not Connected	Connected

*NOTE: See details of switch SW1-7 for further Hall Velocity or Encoder Velocity configuration information.

Potentiometer Functions

Potentiometer	Description	Turning CW
1	Loop gain adjustment for duty cycle / velocity modes. Turn this pot fully CCW in current mode.	Increases gain
2	Current limit. It adjusts both continuous and peak current limit while maintaining their ratio.	Increases limit
3	Reference gain. Adjusts the ratio between input signal and output variables (voltage, current, or velocity).	Increases gain
4	Offset / Test. Used to adjust any imbalance in the input signal or in the amplifier. Can also be used as an on-board signal source for testing purposes.	Adjusts offset in negative direction

Note: Potentiometers are approximately linear and have 12 active turns with 1 inactive turn on each end.

Through-hole Components[†]

Location	Description
CF1*	Velocity Loop Integrator. Through-hole capacitor that can be added for more precise velocity loop tuning. See section below on Tuning with Through-hole components for more details.
CF2*	Current Loop Integrator. Through-hole capacitor that can be added for more precise current loop tuning. See section below on Tuning with Through-hole components for more details.
RF1*	Tachometer Input Scaling. Through-hole resistor that can be added to change the gain of the tachometer input. See section below on Tachometer Gain for more details.
RF2*	Current Loop Proportional Gain. Through-hole resistor that can be added for more precise current loop tuning. See section below on Tuning with Through-hole components for more details.

Tachometer Gain

Some applications may require an increase in the gain of the tachometer input signal. This occurrence will be most common in designs where the tachometer input has a low voltage to RPM scaling ratio. The drive offers a through-hole location listed in the above table where a resistor can be added to increase the tachometer gain. Use the drive's block diagram to determine an appropriate resistor value.

Tuning With Through-hole Components

In general, the drive will not need to be further tuned with through-hole components. However, for applications requiring more precise tuning than what is offered by the potentiometers and dipswitches, the drive can be manually modified with through-hole resistors and capacitors as denoted in the above table. By default, the through-hole locations are not populated when the drive is shipped. Before attempting to add through-hole components to the board, consult the section on loop tuning in the installation notes on the manufacturer's website. Some general rules of thumb to follow when adding through-hole components are:

- A larger resistor value will increase the proportional gain, and therefore create a faster response time.
- A larger capacitor value will increase the integration time, and therefore create a slower response time.

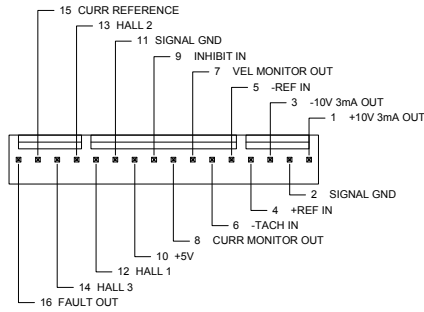
Proper tuning using the through-hole components will require careful observation of the loop response on a digital oscilloscope to find the optimal through-hole component values for the specific application.

[†]Note: Damage done to the drive while performing these modifications will void the warranty.

MECHANICAL INFORMATION

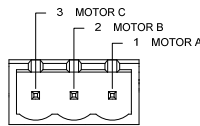
P1 - Signal Connector

Connector Information	16-pin, 2.54 mm spaced, friction lock header	
Mating Connector	Details	Molex: P/N 22-01-3167 (connector) and P/N 08-50-0114 (insert terminals)
	Included with Drive	Yes



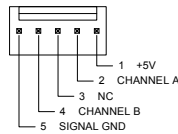
P2 - Motor Power Connector

Connector Information	3-port, 5.08 mm spaced, quick-disconnect header	
Mating Connector	Details	Phoenix: P/N 1757022
	Included with Drive	Yes



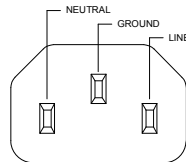
P3 - Feedback Connector

Connector Information	5-pin, 2.54 mm spaced, friction lock header	
Mating Connector	Details	Molex: P/N 22-01-3057 (connector) and P/N 08-50-0114 (insert terminals)
	Included with Drive	Yes

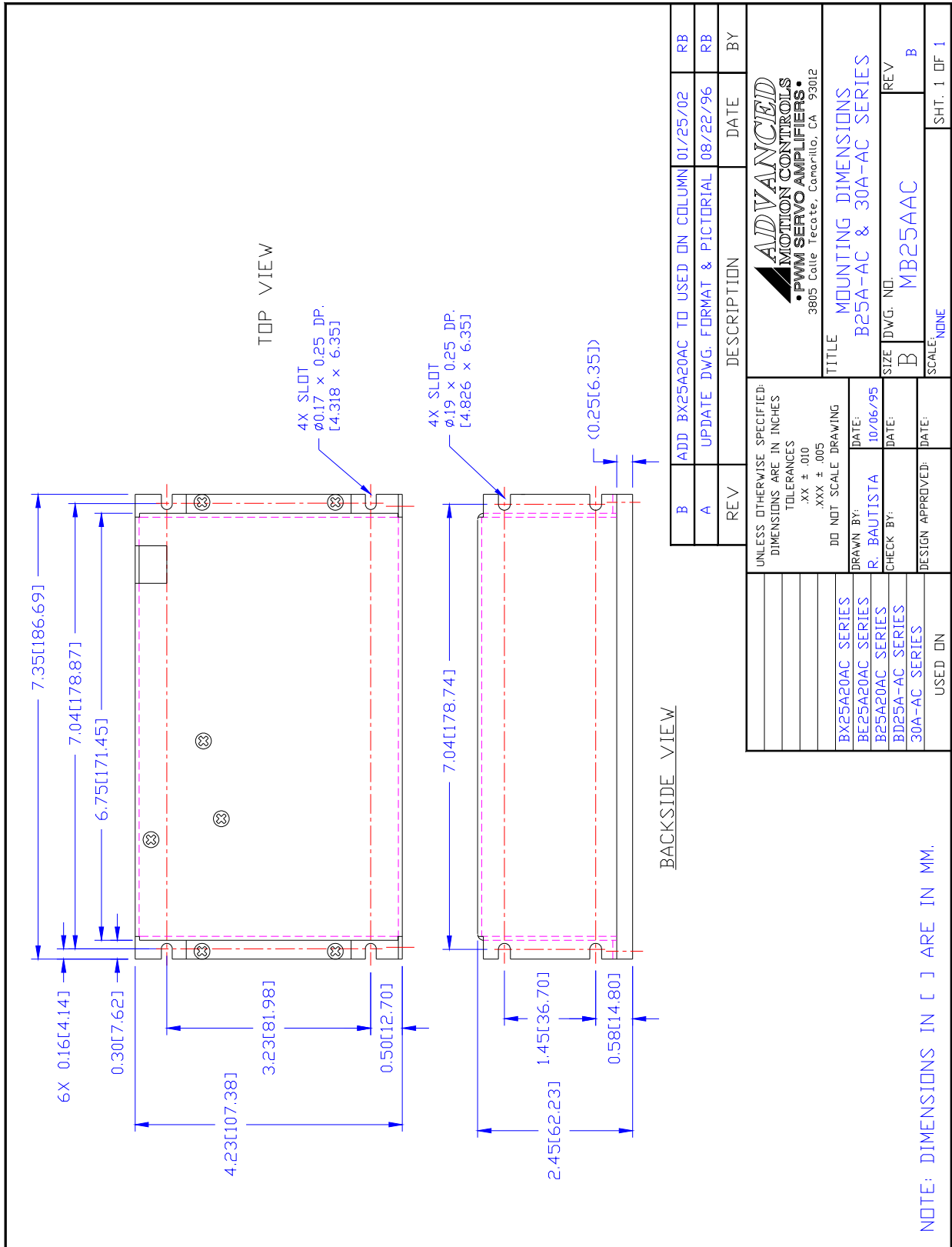


AC Power Connector

Connector Information	Standard IEC 60320-C14 AC Receptacle (male pins)	
Mating Connector	Details	NEMA 5-15P to IEC 60320-C13 (Example: Qualtek P/N: 312019-01)
	Included with Drive	No



MOUNTING DIMENSIONS

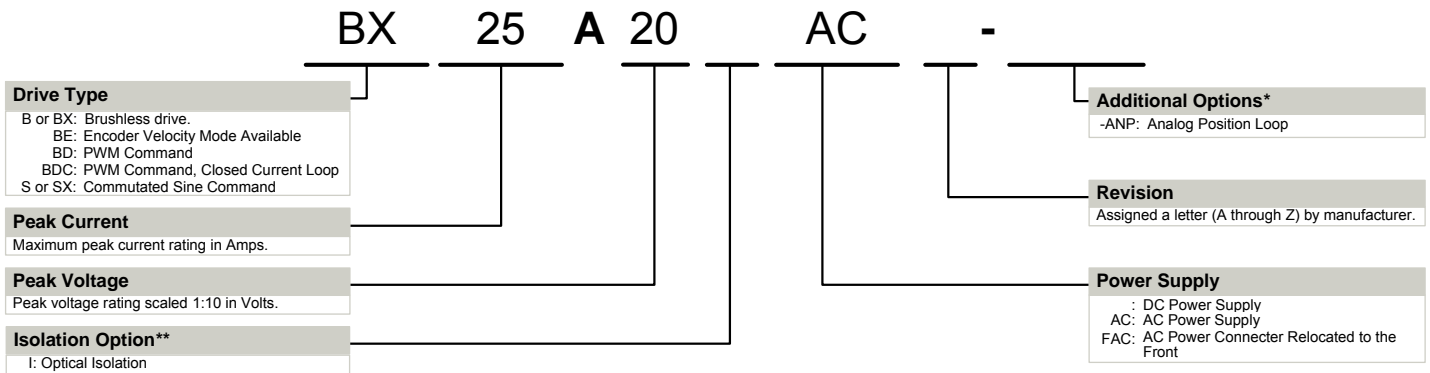


REV	DESCRIPTION	DATE	BY
B	ADD BX25A20AC TO USED ON COLUMN	01/25/02	RB
A	UPDATE DWG. FORMAT & PICTORIAL	08/22/96	RB
			BY

<p>ADVANCED MOTION CONTROLS • PWM SERVO AMPLIFIERS • 3805 Calle Tecate, Conarillo, CA 93012</p>	
TITLE MOUNTING DIMENSIONS	
B25A-AC & 30A-AC SERIES	
SIZE	DWG. NO.
B	MB25AAC
SCALE	NONE
SHT. 1 OF 1	

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES .XX ± .010 .XXX ± .005 DO NOT SCALE DRAWING	BX25A20AC SERIES BE25A20AC SERIES B25A20AC SERIES BD25A-AC SERIES 30A-AC SERIES USED ON
DRAWN BY: R. BAUTISTA	DATE: 10/06/95
CHECK BY:	DATE:
DESIGN APPROVED:	DATE:

PART NUMBERING INFORMATION



* Options available for orders with sufficient volume. Contact *ADVANCED* Motion Controls for more information.
 ** Isolation comes standard on all AC supply drives and most DC supply drives 200V and above. Consult selection tables of the website or drive datasheet block diagram to see if isolation is included.

ADVANCED Motion Controls analog series of servo drives are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, *ADVANCED* Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

Examples of Modifications and Customized Products

- | | |
|---|--|
| <ul style="list-style-type: none"> ▲ Integration of Drive into Motor Housing ▲ Mount OEM PCB onto Drive Without Cables ▲ Multi-axis Configuration for Compact System ▲ Custom PCB and Baseplate for Optimized Footprint ▲ RTV/Epoxy Components for High Vibration ▲ OEM Specified Connectors for Instant Compatibility ▲ OEM Specified Silkscreen for Custom Appearance ▲ Increased Thermal Limits for High Temp. Operation | <ul style="list-style-type: none"> ▲ Integrate OEM Circuitry onto Drive PCB ▲ Custom Control Loop Tuned to Motor Characteristics ▲ Custom I/O Interface for System Compatibility ▲ Preset Switches and Pots to Reduce User Setup ▲ Optimized Switching Frequency ▲ Ramped Velocity Command for Smooth Acceleration ▲ Remove Unused Features to Reduce OEM Cost ▲ Application Specific Current and Voltage Limits |
|---|--|

Feel free to contact Applications Engineering for further information and details.

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.