

# ST STAC5 Quick Setup Guide



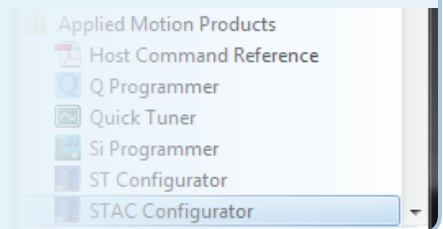
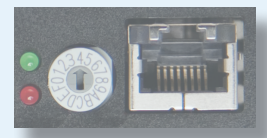
## Requirements

To begin, make sure you have the following equipment:

- A compatible stepper motor.
- A small flat blade screwdriver for tightening the connectors (included).
- A personal computer running Microsoft Windows 98, NT, Me, 2000, XP, Vista, or 7.
- *STAC Configurator™* software, available at [www.applied-motion.com/products/software](http://www.applied-motion.com/products/software).
- For Q models, *Q Programmer* software (available at [www.applied-motion.com](http://www.applied-motion.com)).
- A CAT5 network cable (not included).
- For more detailed information, please download and read the *STAC5 Hardware Manual*, available at [www.applied-motion.com/support/manuals](http://www.applied-motion.com/support/manuals).

## Step 1

- Download and install the *STAC Configurator™* and, for -Q models, the *Q Programmer™* software.
- Launch the software by clicking:  
Start / Programs / Applied Motion Products / STAC Configurator
- Connect the drive to your network or PC using a standard CAT5 cable.
- Select an appropriate IP address using the rotary switch on the STAC5. For more information about network configurations and IP addressing, please consult the *STAC5 Hardware Manual*.

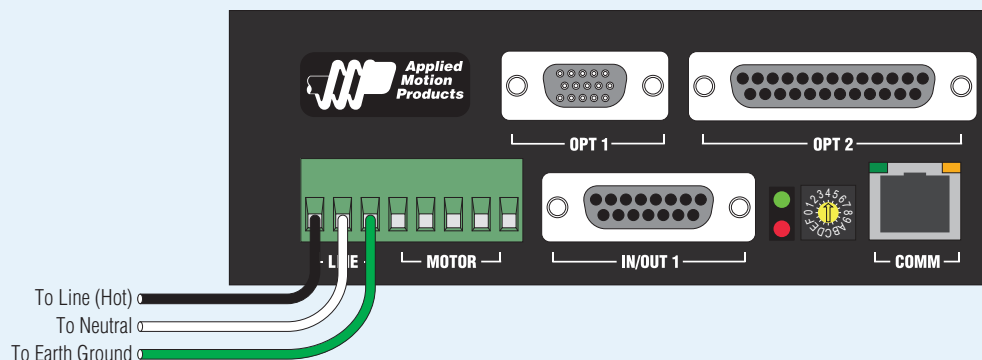


## Step 2

- Wire the drive to the AC power source.  
**(do not apply power until all connections to the drive have been made)**

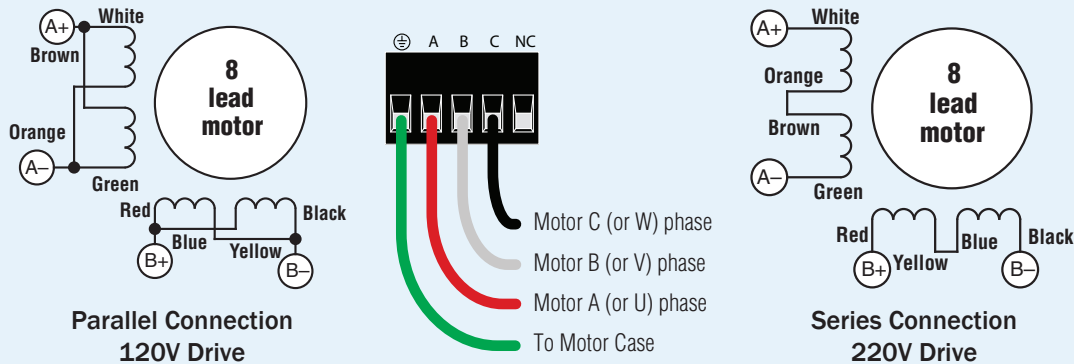
Note, the STAC5-120 accepts AC voltages from 108-135 VAC, while the STAC5-220 accepts AC voltages from 108-265 VAC.

The STAC5-120 contains an internal 8A fast acting fuse. The STAC5-220 contains an internal 3.5A fast acting fuse. If an external fuse is desired, we recommend a 6A fast acting fuse for the 120V STAC5 and a 3 amp fast acting fuse for the 220V version.



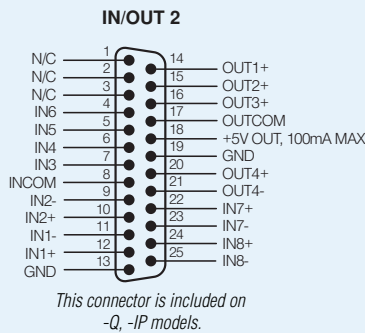
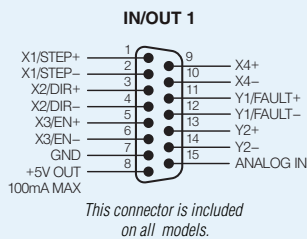
## Step 3

Connect the drive to the motor. If you are using one of the recommended Applied Motion motors, connect the motor in parallel to the STAC5-120 and in series to the STAC5-220, as shown below. **Be sure to connect the motor case ground to the STAC5 ground terminal.** ⊕  
 For a non-Applied Motion Products motor, please refer to your motor specs for wiring information.

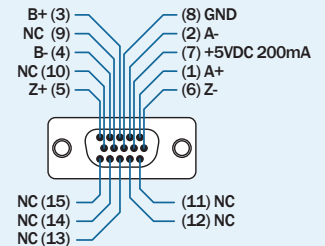


## Step 4

- Connect the I/O
- Connect the Encoder (optional)

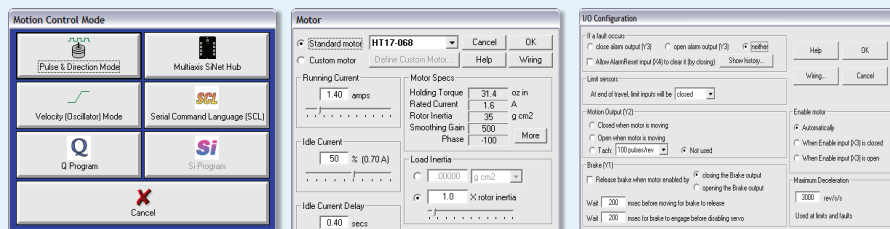
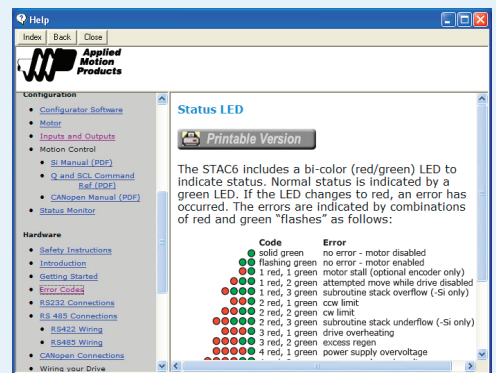


### ENCODER \*OPTIONAL



## Step 5

- Apply power to the drive.
- Follow the configuration instructions in the **STAC Configurator™** help screens. The **STAC Configurator™** software can be used to set up your drive for operation in several different modes including: pulse & direction, analog velocity, SCL, and Q programming. **STAC Configurator™** includes a self test option (under the Drive menu) to verify that the motor and power supply are correctly wired and configured.
- For Q models, use **Q Programmer™** to build and test your program.



If you have any questions or comments, please call Applied Motion Products Customer Support: (800) 525-1609, or visit us online: [www.applied-motion.com](http://www.applied-motion.com).



404 Westridge Dr.  
 Watsonville, CA 95076  
 Tel: 800-525-1609  
 Fax: 831-761-6544  
[www.applied-motion.com](http://www.applied-motion.com)